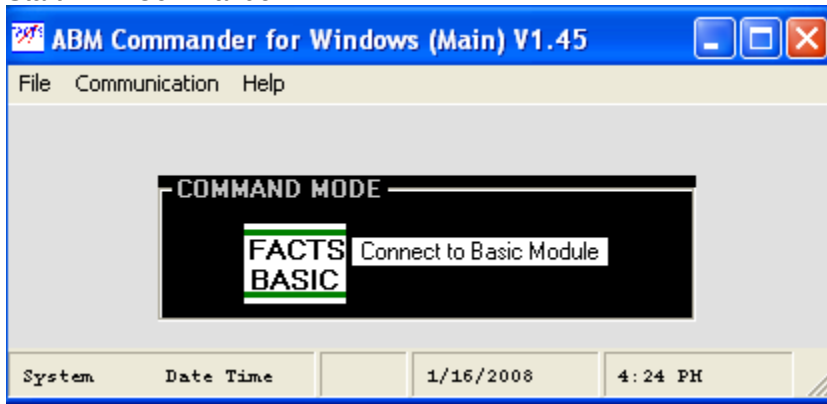
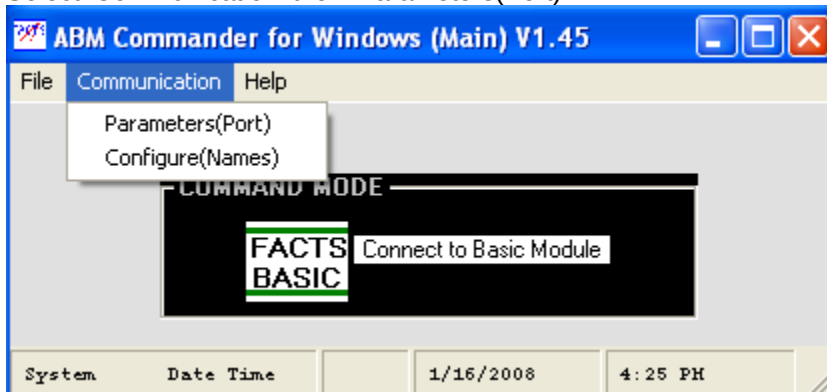


Start ABM Commander.



Select the PC communication port you will be using.
Select 'Communication' then 'Parameters(Port)



Select the PC communication port you will be using (cont).
See which PC communication port is selected if it is already correct select 'Cancel'.



Select the PC communication port you will be using (cont).

If the correct PC port is not selected use the little up/down arrows under the 'PC Serial Port' text box to select the correct PC port.

ABM_Commander_Communications_parameters V1.45

Exit Help

Parameters

PC Serial Port

2 1
Current Port

☐ Send SETPORT command to module

Baud Rate 9600

Data Bit Count 8

Parity None

Stop Bit Count 1

Flow Control None

Defaults Apply Cancel

Select the PC communication port you will be using (cont).

Left Click on the new port number to highlight it then select 'Apply'.

ABM_Commander_Communications_parameters V1.45

Exit Help

Parameters

PC Serial Port

2 1
Current Port

☐ Send SETPORT command to module

Baud Rate 9600

Data Bit Count 8

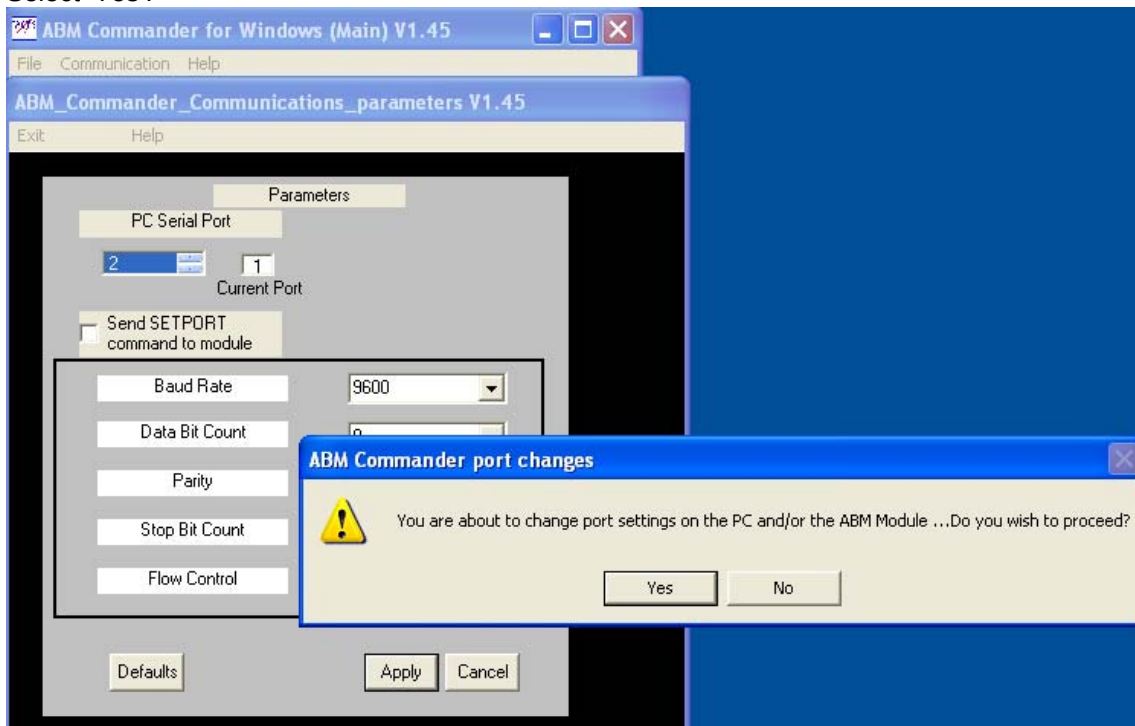
Parity None

Stop Bit Count 1

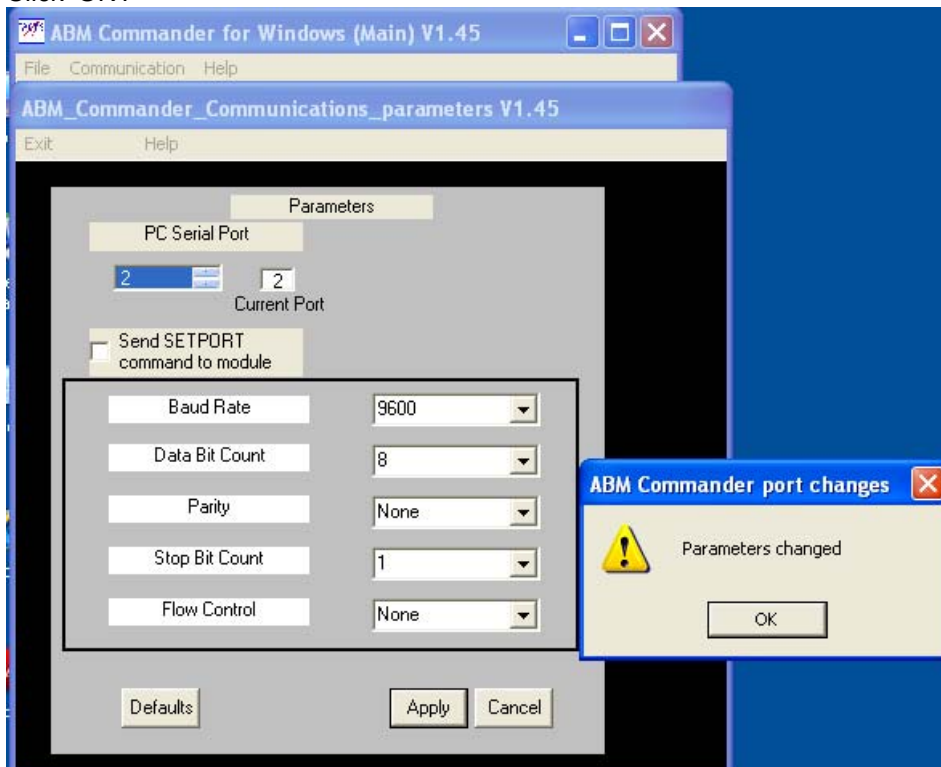
Flow Control None

Defaults Apply Cancel

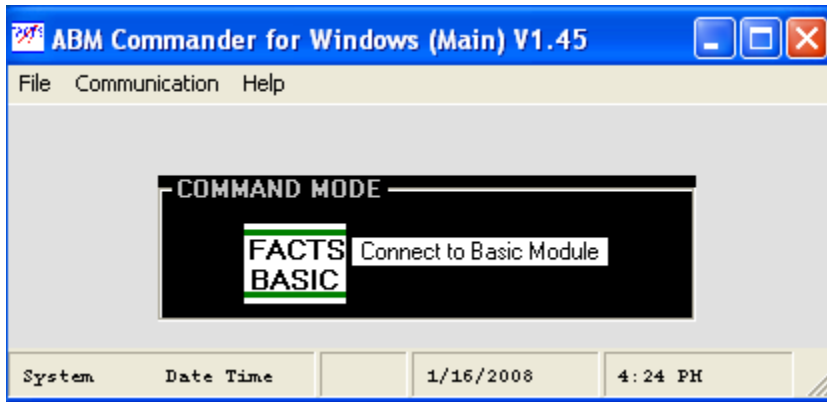
Select the PC communication port you will be using (cont).
Select 'Yes'.



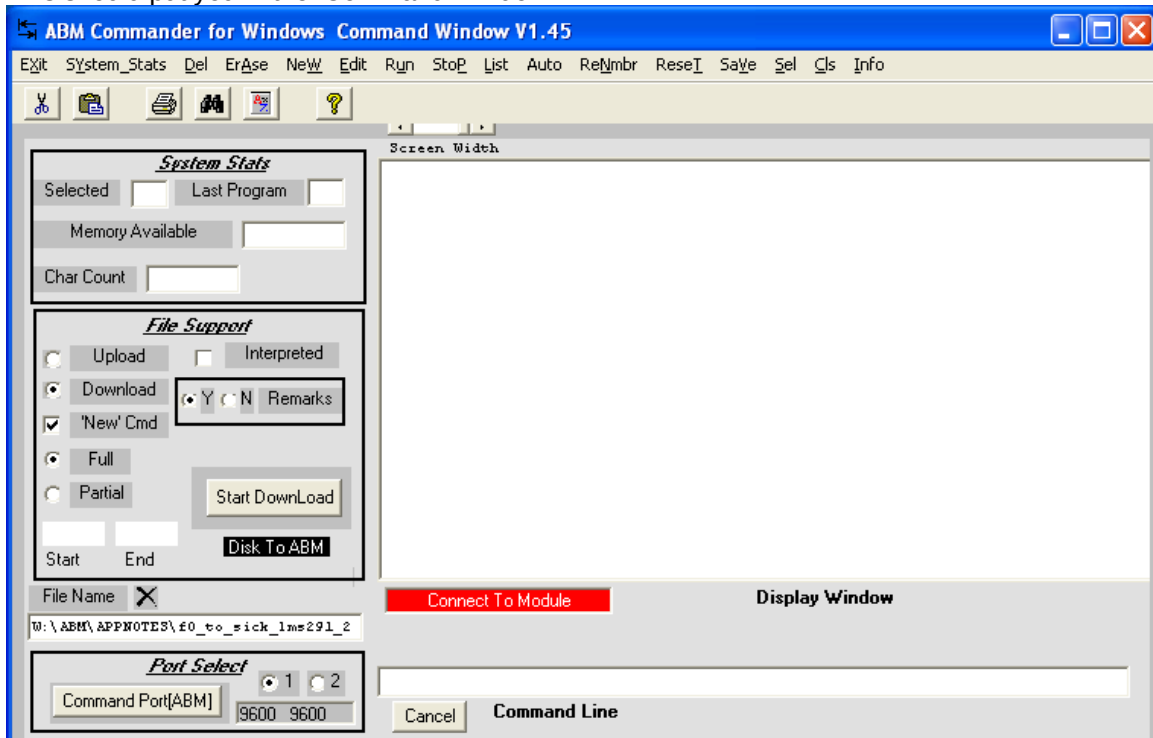
Select the PC communication port you will be using (cont).
Click 'OK'.



Connect your cable between the PC and port 1 of the BASIC module. Select the 'FACTS BASIC' button beside the 'Connect to Basic Module' text.



This should put you in the 'Command Window'.



Power up the PLC then click on 'System_Stats' and the BASIC module should respond with some text and a command prompt (the > sign). This assumes you are trying to connect to a new module.

